GATE OR DOOR FRAME ASSEMBLY AND METHOD OF MAKING A...
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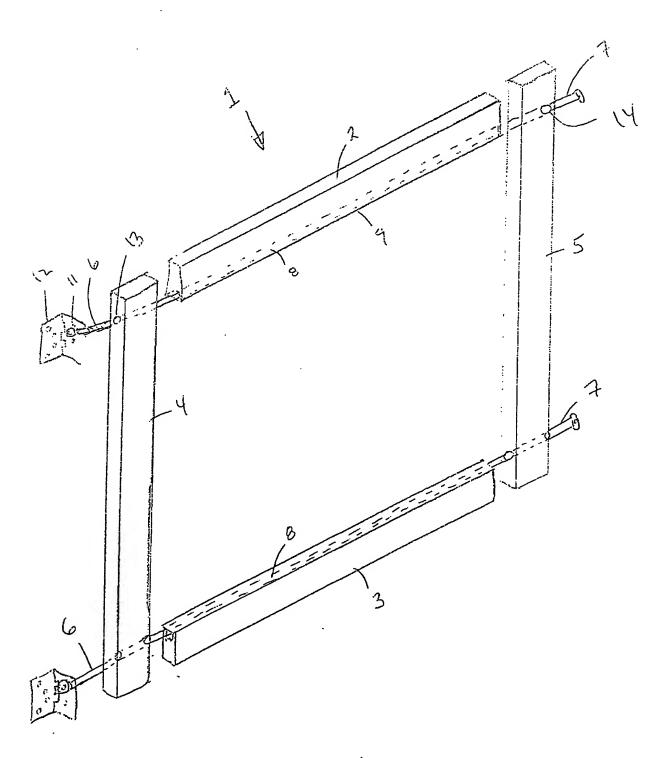


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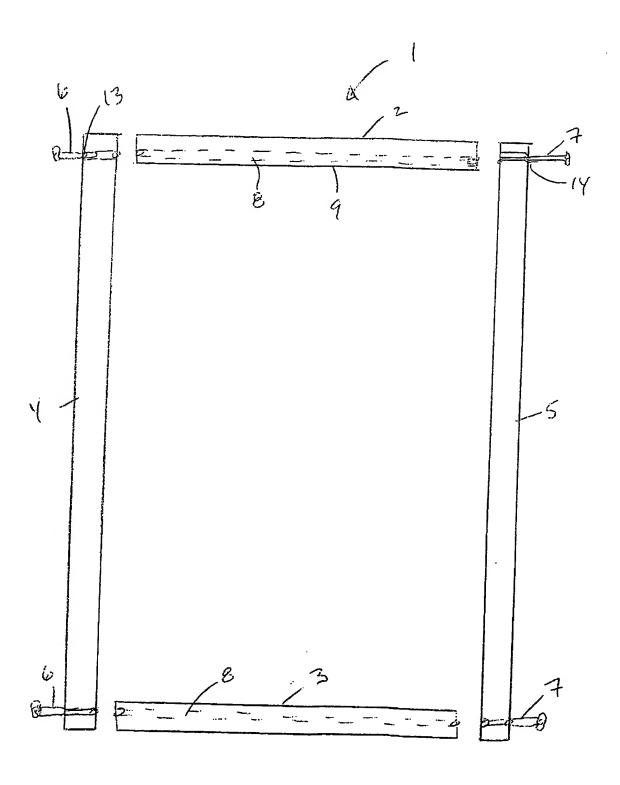
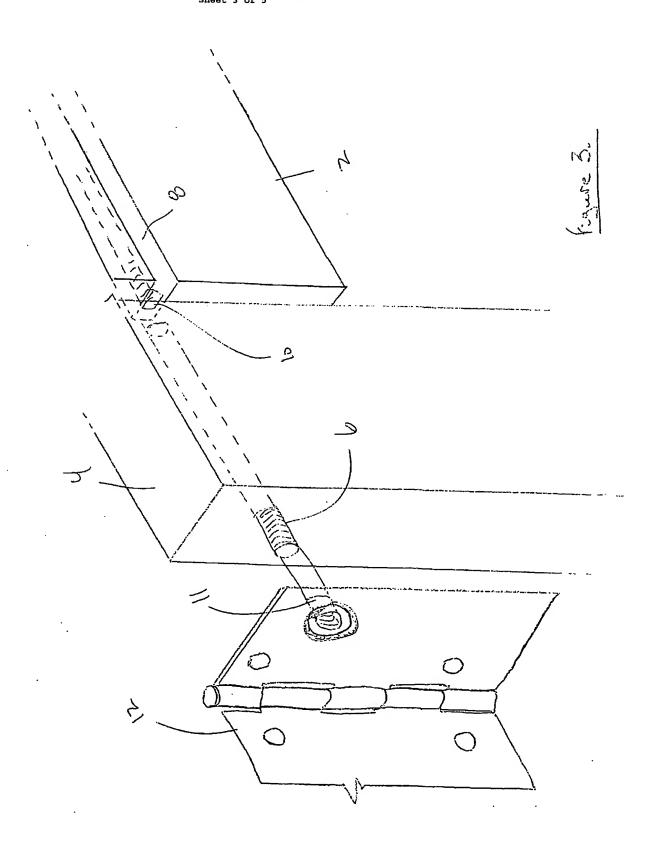
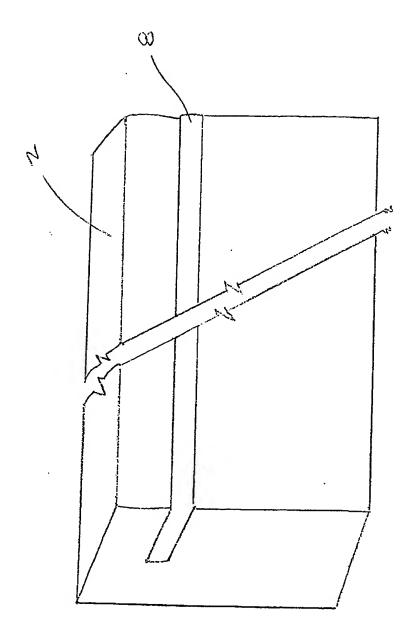


Figure 2.

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Fraint 4.

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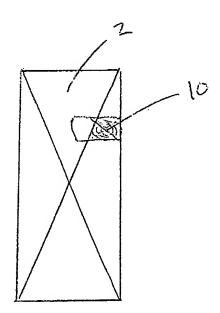


Figure 5.